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PROPERTIES	METHOD (b)	UNIT	TYPICAL VA
Physical properties  Melt flow rate (230°C, 2.16 kg)  Density	ISO 1133	Dg / min	25
	ISO 1183	g/cm <sup>3</sup>	0.9
Mechanical properties Flexural modulus Tensile strength at yield Elongation at yield IZOD impact strength (notched)at 23°C Hardness Shore D	ISO 178	N/mm²	1550
	ISO R 527	N/mm²	35
	ISO R 527	%	13
	ISO 180	kJ/m²	3
	ISO 868	Points	72
Thermal properties Vicat softening point (9.8 N) H.D.T. (0.46 Mpa) Accelerated oven ageing in air (forced circulation) at 150°C  Z 30 S is suitable for food	ISO 306/A	°C	155
	ISO 75/B	°C	118
	ISO 4577	hours	360

- a) Values shown are averages and are not to be considered as product specification These values may shift slightly as additional data are accumisted.
- b) ISO test methods are the lates under the societys current procedures.

  All specimens are prepared by injection moulding.

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